

ARBOBLEND® 3350 V

Biopolymer

TECNARO GmbH

Rheological properties	Value	Unit	Test Standard
ISO Data			
Melt volume-flow rate, MVR	7	cm ³ /10min	ISO 1133
Temperature	190	°C	-
Load	2.16	kg	-
Molding shrinkage, parallel	0.8 ^[1]	%	Company Standard

1: MST=90 °C

Mechanical Properties	Value	Unit	Test Standard
ISO Data			
Tensile Modulus	5100 ^[2]	MPa	ISO 527
Tensile Strength	52 ^[3]	MPa	ISO 527
Yield stress	52 ^[4]	MPa	ISO 527
Yield strain	1.8 ^[5]	%	ISO 527
Stress at Break	51 ^[6]	MPa	ISO 527
Strain at Break	2.1 ^[7]	%	ISO 527
Impact Strength (Charpy), +23 °C	45 ^[8]	kJ/m ²	ISO 179/1eU
Shore Hardness A (15s)	99 ^[9]	-	ISO 868
Shore Hardness D (15s)	80 ^[10]	-	ISO 868

10: MST=90 °C

Thermal Properties	Value	Unit	Test Standard
ISO Data			
Temp. of deflection under load (0.45 MPa)	84 ^[11]	°C	ISO 75-1/-2
Vicat softening temperature A	161 ^[12]	°C	ISO 306

12: MST=90 °C

Other Properties	Value	Unit	Test Standard
ISO Data			
Density	1340 ^[13]	kg/m ³	Company Standard

13: MST=90 °C

Characteristics

Processing

Injection Molding

Delivery form

Pellets, White

Certifications

Contains renewable resources, Biodegradable, Food approval, Food approval 1935/2004/EC, Food approval 10/2011

Disclaimer

Liability Exclusion

These guide values are measured and provided by the product manufacturer and have been determined on standardised test specimens and can be affected by pigmentation, mould design and processing conditions. M-Base has taken the guide values from the producer's original Technical Data Sheet. **ALBIS AND M-BASE ARE THEREFORE NOT RESPONSIBLE FOR THE ACCURACY OF THE GUIDE VALUES AND CANNOT GIVE ANY WARRANTY WITH REGARD TO THEIR CORRECTNESS.**

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